

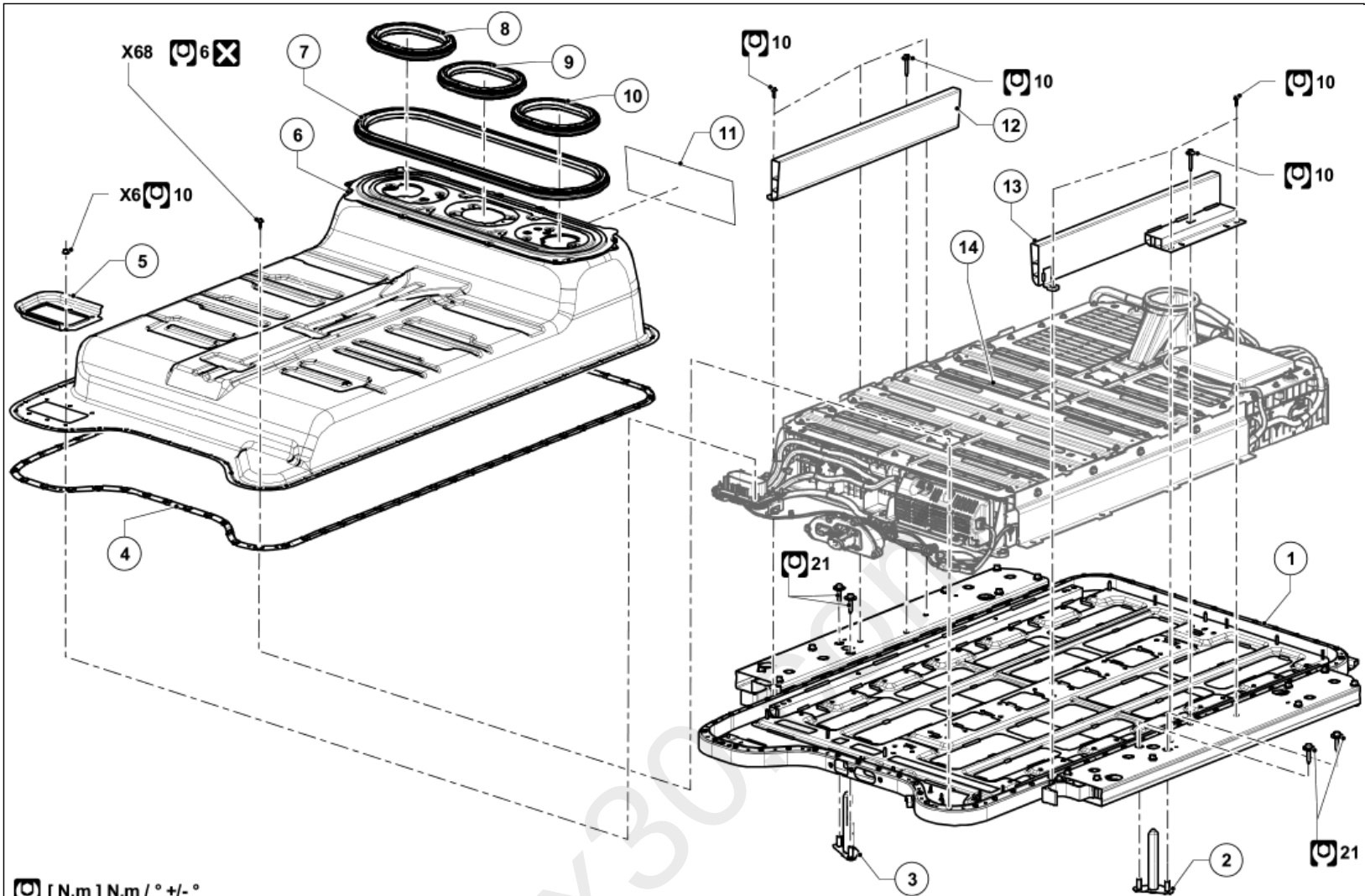


Illustration key: [Description](#) .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Traction battery lower cover	(see 19E, Traction battery, Traction battery lower cover : Removal - Refitting)
2	Retaining shock left pin	
3	Retaining shock right pin	
4	Seal between lower cover and upper cover of the traction battery	(see 19E, Traction battery, Traction battery upper cover : Removal - Refitting)
5	Electro magnetic protector	
6	Traction battery upper cover	(see 19E, Traction battery, Traction battery upper cover : Removal - Refitting)
7	Seal between traction battery and vehicle	(see 19E, Traction battery, Seal between traction battery and vehicle : Removal - Refitting)
8	Seal between traction battery and vehicle	(see 19E, Traction battery, Seal between traction battery and vehicle : Removal - Refitting)
9	Seal between traction battery and vehicle	(see 19E, Traction battery, Seal between traction battery and vehicle : Removal - Refitting)
10	Seal between traction battery and vehicle	(see 19E, Traction battery, Traction battery upper cover : Removal - Refitting)
11	Traction battery safety label	
12	Retaining shock right pillar	
13	Retaining shock left pillar	
14	Module stacks	(see 19E, Traction battery, Traction battery module : Removal - Refitting)

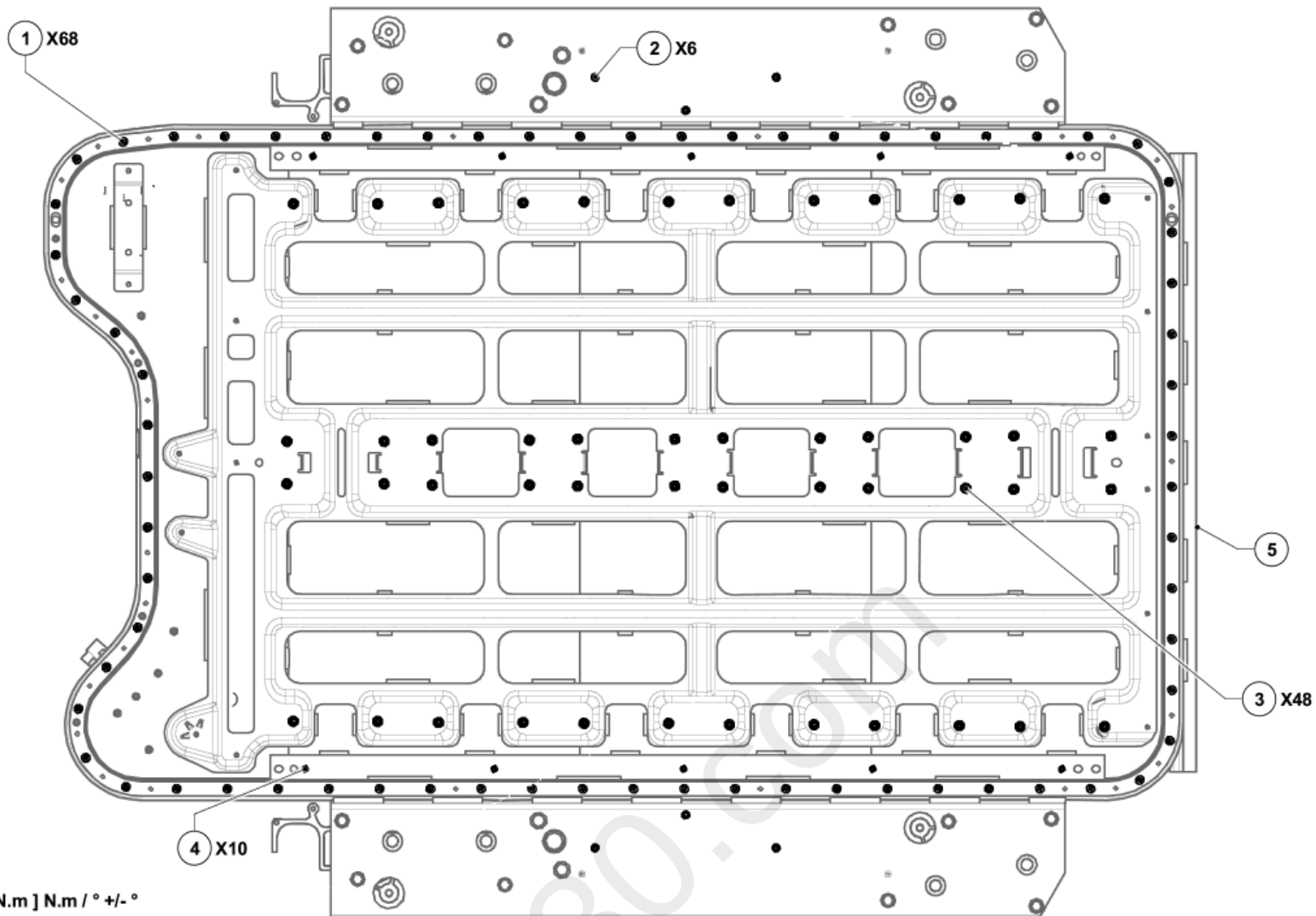


Illustration key: Description .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Blind rivet nut	(see 19E, Traction battery, Traction battery lower cover blind rivet nuts : Removal - Refitting)
2	Blind rivet nut	(see 19E, Traction battery, Traction battery lower cover blind rivet nuts : Removal - Refitting)
3	Blind rivet nut	(see 19E, Traction battery, Traction battery lower cover blind rivet nuts : Removal - Refitting)
4	Blind rivet nut	(see 19E, Traction battery, Traction battery lower cover blind rivet nuts : Removal - Refitting)
5	Lower cover	(see 19E, Traction battery, Traction battery lower cover : Removal - Refitting)

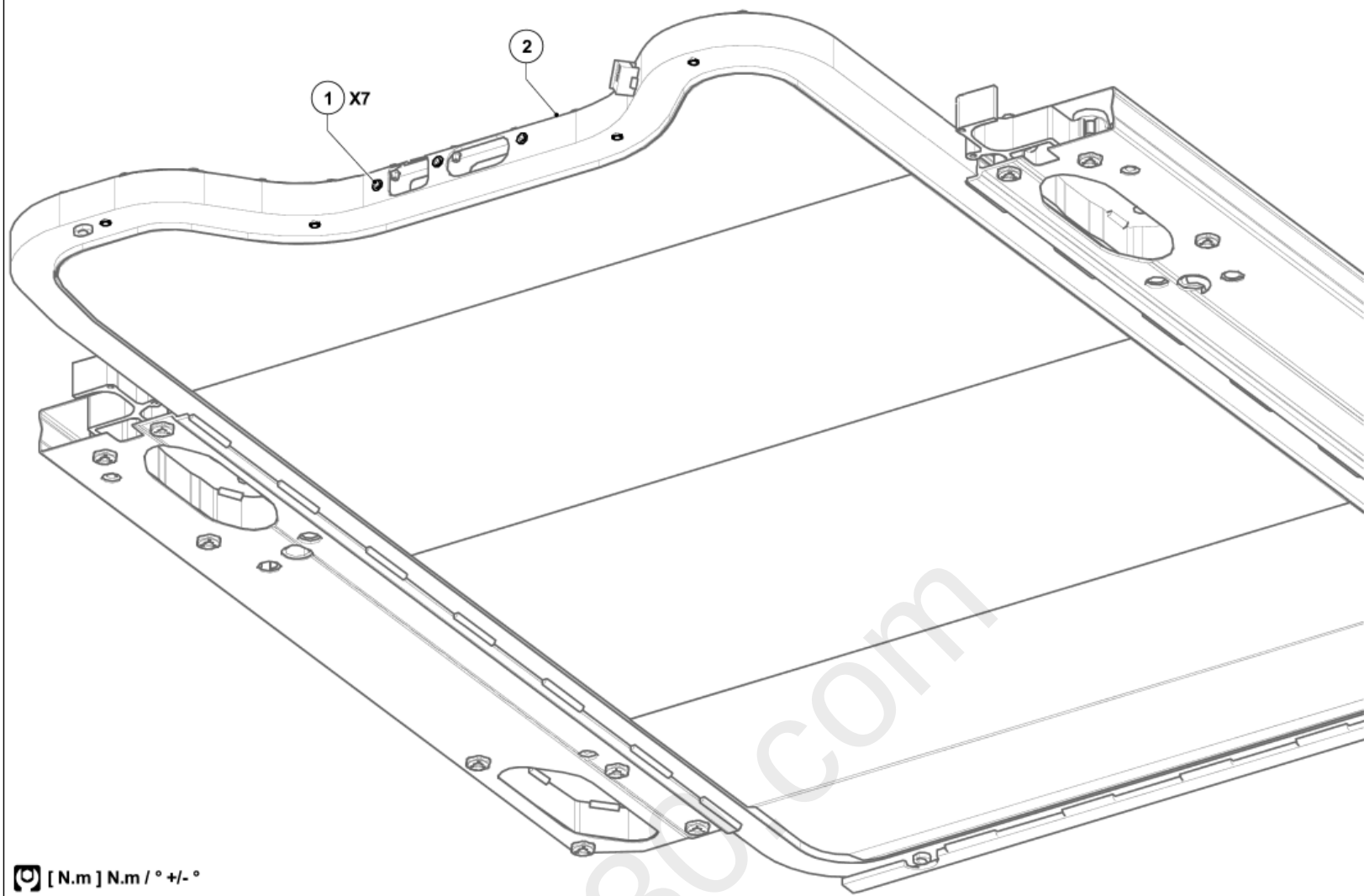
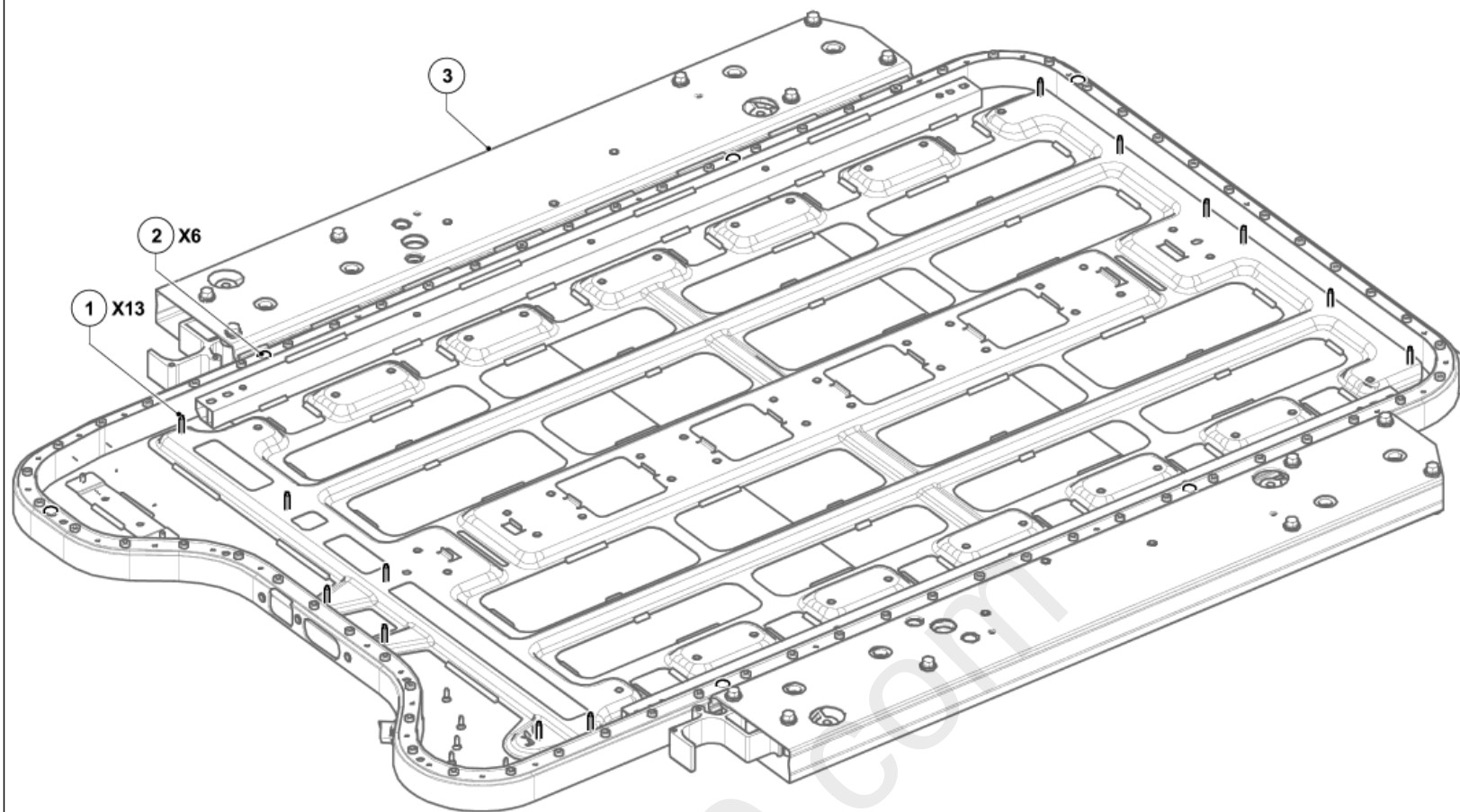


Illustration key: [Description](#) .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Blind rivet nut	(see 19E, Traction battery, Traction battery lower cover blind rivet nuts : Removal - Refitting)
2	Lower cover	(see 19E, Traction battery, Traction battery lower cover : Removal - Refitting)



[N.m] N.m / ° +/- °

Illustration key: [Description](#) .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Blind stud	
2	Protective caps	(see 19E, Traction battery, Traction battery lower cover blind rivet nuts : Removal - Refitting)
3	Lower cover	(see 19E, Traction battery, Traction battery lower cover : Removal - Refitting)



Repair-14x02x01x03-02x50-1-5-1.xml



XSL version : 3.02 du 22/07/11